## APPROVAL OF MANUFACTURER CERTIFICATE

Certificate No: AMMM00001KS Revision No: 1

DNV·GL

This is to certify: That **Göpfert AG** Industriestraße, 25795 Weddingstedt, Germany

is an approved manufacturer of Copper Alloy Castings

in accordance with **DNV GL rules for classification – Ships** 

and the following particulars:

Application area Alloy type	Castings for valves, fittings and general application Al-bronze, Sn-bronze, Pb-Sn-bronze, see page 2
Manufacturing method	Sand casting
Max. weight	See page 2
Max. wall thickness	See page 2
Heat treatment condition	See page 2

Manufacturer(s) approved by this certificate is/are accepted to deliver according to DNV GL, DNV and GL rules. Materials to be applied to DNV GL classed object shall fulfill the material requirements in the applicable DNV GL class rules.

Issued at Hamburg on 2020-07-10

This Certificate is valid until **2023-06-30**. DNV GL local station: **Hamburg** 

Approval Engineer: Christian Wildhagen



## for DNV GL

Digitally Signed By: Roehr, Stefan Location: DNV GL Hamburg, Germany Signing Date: 10.07.2020 , on behalf of

> Thorsten Lohmann Head of Section

LEGAL DISCLAIMER: Unless otherwise stated in the applicable contract with the holder of this document, or following from mandatory law, the liability of DNV GL AS, its parent companies and subsidiaries as well as their officers, directors and employees ("DNV GL") arising from or in connection with the services rendered for the purpose of the issuance of this document or reliance thereon, whether in contract or in tort (including negligence), shall be limited to direct losses and under any circumstance be limited to 300,000 USD.



Form code: AM 311

Revision: 2020-01

www.dnvgl.com

Page 1 of 2

© DNV GL 2014. DNV GL and the Horizon Graphic are trademarks of DNV GL AS.

 Job Id:
 263.11-007660-2

 Certificate No:
 AMMM00001KS

 Revision No:
 1

## Particulars of the approval

## Castings for valves, fittings and general application

Alloy type	Grade <sup>2)</sup>	Casting method <sup>1)</sup>	Max. weight [kg]	Max. section / wall thickness [mm]	Heat treatment condition <sup>2)</sup>
Sn- bronze	CuSn10Zn acc. DIN 1705	SC	500	100	AC
	CuSn10-C acc. EN 1982	SC	500	100	AC
Pb-Sn- bronze	CuSn5Zn5Pb5-C acc. EN 1982	SC	500	100	AC
	CuSn5Zn5Pb2-C acc. EN 1982	SC	500	100	AC
Al- bronze	CuAl10Fe5Ni5-C acc. EN 1982	SC	500	100	AC
	CuAlNi7 acc. WL 2.0968	SC	500	100	AC

Remarks:

<sup>1)</sup> SC: Sand Casting

<sup>2)</sup> AC: As Cast