## Overview



Electropneumatic positioner SIPART PS2 in the aluminum enclosure



SIPART PS2 electropneumatic positioner in flameproof aluminum enclosure with manometers



SIPART PS2 in stainless steel enclosure with manometers

The SIPART PS2 electropneumatic positioner is used to control the final control element of pneumatic linear or part-turn actuators. The electropneumatic positioner moves the actuator to a valve position corresponding to the setpoint. Additional function inputs can be used to block the valve or to set a safety position. A binary input is present as standard in the basic device for this purpose.

## Benefits

SIPART PS2 positioners offer decisive advantages:

- Simple installation and automatic commissioning (self-adjustment of zero and span)
- Simple operation with
  - Local operation (manual operation) and configuration of the device using three buttons and a user-friendly two-line display
  - Parameterization via SIMATIC PDM
- Very high-quality control thanks to an online adaptation procedure
- Negligible air consumption in stationary operation
- "Tight closing" function (ensures maximum positioning pressure on the valve seat)
- "Fail in place" function: Current position is retained on electrical power failure (does not apply in conjunction with SIL)
- Numerous functions can be activated by simple configuring (e. g. characteristic curves and limits)
- Extensive diagnostic functions for valve and actuator
- Only one device version for linear and part-turn actuators
- Few moving parts, hence insensitive to vibrations
- External non contacting sensor as option for extreme ambient conditions
- "Intelligent solenoid valve": Partial Stroke Test and solenoid valve function in one device
- Partial Stroke Test e. g. for safety valves
- Full Stroke Test, Multi Step Response Test, Valve Performance Test for performance and maintenance evaluation of the valve
- Can also be operated with purified natural gas, carbon dioxide, nitrogen or noble gases
- SIL (Safety Integrity Level) 2

### Application

The SIPART PS2 positioner is used, for example, in the following industries:

- Chemical/petrochemical
- Power stations
- Paper and glass
- · Water, waste water
- Food and pharmaceuticals
- Offshore plants

The SIPART PS2 positioner is available:

- For single-acting actuators: In Makrolon, stainless steel or aluminum enclosure, as well as flameproof aluminum enclosure
- For double-acting actuators: In Makrolon enclosure, stainless steel enclosure and flameproof aluminum enclosure
- For non-hazardous applications
- For hazardous applications in the versions
- Intrinsic safety type of protection
- Flameproof enclosure type of protection
- Non-sparking type of protection
- Dust protection by enclosure type of protection

### and in the versions:

- With 0/4 ... 20 mA control with/without communication through HART signal
- With PROFIBUS PA communication interface
- With FOUNDATION Fieldbus (FF) communications interface

### SIPART PS2

#### **Technical description**

#### Explosion-proof versions

- Device with protection type "intrinsic safety" for use in Zone 1, 2, 21, 22 or Class I, II, III/Division 1/Groups A-G
- Device with protection type "dust protection with enclosure" for use in Zone 21, 22 or Class II, III/Division 1/Groups E-G
- Device with protection type "non-sparking" for use in Zone 2 or Class I, Division 2, Groups A-D
- Device with protection type "flameproof enclosure" for use in Zone 1 or Class I, Division 1, Groups A-D

#### Stainless steel enclosure for extreme ambient conditions

The SIPART PS2 is available in a stainless steel enclosure (with no window in the cover) for use in particularly aggressive environments (e.g. offshore operation, chlorine plants etc.). The device functions are the same as for the basic version.

### Design

The SIPART PS2 positioner is a digital field device with a highly-integrated microcontroller.

The positioner consists of the following components:

- Enclosure and cover
- PCB with corresponding electronics with or without communication through HART 7
  - or with electronics for communication in accordance with
  - PROFIBUS PA specification, IEC 61158-2; bus-supplied device, or
  - FOUNDATION Fieldbus (FF) specification, IEC 61158-2, bus-supplied device
- Position detection system
- · Terminal housing with screw terminals
- Pneumatic valve manifold with piezoelectric valve precontrol.

The valve manifold is located in the housing, the pneumatic connections for the inlet air and the positioning pressure on the right-hand side. A pressure gauge block and/or a safety solenoid valve can be connected there as options. The SIPART PS2 positioner is fitted to the linear or part-turn actuator using an appropriate mounting kit. The circuit board container in the casing provides slots for separately ordered boards with the following functions:

#### Position feedback module

• Position feedback as a two-wire signal 4 to 20 mA

### Alarm module (3 outputs, 1 input)

- Signaling of two limits of the travel or angle by binary signals.
   The two limits can be set independently as maximum or minimum values.
- Output of an alarm if the setpoint position of the final control element is not reached in automatic mode or if a device fault occurs.
- Second binary input for alarm signals of for triggering safety reactions, e. g. blocking function or safety position.

### Limit signaling through slot-type initiators (SIA module)

Two limits can be signaled redundantly as NAMUR signals (EN 60947-5-6) by slot-type initiators. An alarm output is also integrated in the module (see "Alarm Module").

# Limit value signal via mechanical contacts (mechanical limit switch module)

Two limits can be signaled redundantly by switching contacts. An alarm output is also integrated in the module (see "Alarm Module").

### Valid for all modules described above:

All signals are electrically isolated from one another and from the basic unit. The outputs indicate self-signaling faults. The modules are easy to retrofit.

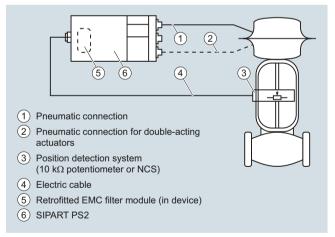
# Separate mounting of position detection system and controller unit

The position detection system and controller unit can be connected separately for all casing versions of the SIPART PS2 (except flameproof design). Measurement of the travel or angle is carried out directly on the actuator. The controller unit can then be fitted a certain distance away, e. g. on a mounting pipe or similar, and is connected to the position detection system by an electric cable and to the actuator by one or two pneumatic lines. Such a split design is frequently advantageous if the ambient conditions at the fitting exceed the specified values for the positioner (e. g. strong vibrations).

The following can be used for measuring the travel or angle:

- NCS sensor
- External position detection system C73451-A430-D78
- A commercially available potentiometer (10 kΩ resistance),
   e. g. for higher application temperatures or customer-specific applications

The use of potentiometers is recommended for very small linear actuators with a short valve travel since, on the one hand, the space required by the potentiometer is very small and, on the other, the transmission characteristic is optimum for a small travel.



Separate mounting of position detection system and controller unit

#### Non contacting sensor (NCS)



NCS for part-turn actuator (6DR4004-.N.10) mounted with mounting console (left) and NCS for linear actuator ≤ 14 mm (0.55 inch) (6DR4004-.N.20) mounted with actuator-specific mounting solution (right)

#### **Technical description**



NCS (6DR4004-.N.30) for travels > 14 mm (0.55 inch) mounted using mounting kit for NAMUR linear actuator

The NCS sensor consists of a non-contacting position sensor. All coupling elements are omitted such as coupling wheel and driver pin with part-turn actuators or lever and pick-up bracket with linear actuators for up to 14 mm travel.

This results in:

- Even greater resistance to vibration and shock
- · No wear of sensor
- · Problem-free mounting on very small actuators
- · Negligible hysteresis with very small travels.

The sensor does not require an additional power supply, i. e. SIPART PS2 (not for Ex d version) can be operated in a 2-wire system. The NCS (Non Contacting Sensor) consists of a potted sensor housing which must be mounted permanently and a magnet which is mounted on the spindle of linear actuators or on the shaft butt of part-turn actuators. For the version for travels >14 mm (0.55 inch), the magnet and the NCS are premounted on a stainless steel frame and offer the same interface mechanically as the positioner itself, i. e. they can be mounted using the standard mounting kits 6DR4004-8V, -8VK and -8VL.

The installation of a EMC filter module in the positioner (controller unit) is necessary in order to ensure a connection level with EMC according to EC Declaration of Conformity when using external sensors (see "Selection and Ordering Data", "EMC Filter Module").

## Function

The SIPART PS2 positioner works in a completely different way to normal positioners.

### Mode of operation

Comparison of the setpoint and the actual value takes place electronically in a microcontroller. If the microcontroller detects a deviation, it uses a 5-way switch procedure to control the piezo-electric valves, which regulates the flow of air into and from the chambers of the pneumatic actuator or blows it in the opposite direction.

The microcontroller then outputs an electric control command to the piezoelectric valve in accordance with the size and direction of the deviation (deviation between setpoint and actual values). The piezoelectric valve converts the command into a pneumatic positional increment.

The positioner outputs a continuous signal in the area where there is a large system deviation (fast step zone); in areas of moderate system deviation (slow step zone) it outputs a sequence of pulses. No positioning signals are output in the case of a small system deviation (adaptive or variable deadband).

The linear or rotary motion of the actuator is detected by the mounting kit and transferred to a high-quality potentiometer over a shaft and a non-floating gear transmission.

The angular error of the pick-up in cases where the assembly is mounted on a linear actuator is corrected automatically.

When connected in a 2-wire system, the SIPART PS2 draws its power exclusively from the 4 to 20 mA setpoint signal. The electric power is also connected through the 2-wire bus signal with PROFIBUS operation (SIPART PS2 PA). The same applies for the FOUNDATION Fieldbus version.

# Pneumatic valve manifold with piezoelectric valve precontrol

The piezoelectric valve can release very short control pulses. This helps achieve a high positioning accuracy. The pilot element is a piezoelectric bending converter which switches the pneumatic main controller unit. The valve manifold is characterized by an extremely long service life.

### Local operation

Local operation is performed using the built-in display and the three buttons. Switching between the operating levels Automatic, Manual, Configuring and Diagnosis is possible at the press of a button.

In manual mode the drive can be adjusted over the entire range without interrupting the circuit.

# Operation and monitoring with the SIMATIC PDM configuration software

The configuration software SIMATIC PDM permits simple operation, monitoring, configuration and parameterization of the device. The diagnostic information available can be read via SIMATIC PDM from the device. Communication is carried out via the HART protocol or PROFIBUS PA. For the HART protocol, the device can be accessed both via a HART modem and via a HART-compatible input/output module (remote IO). The corresponding device description files, such as GSD and (Enhanced) EDD are available for both types of communication.

In addition, the SITRANS DTM provides software based on tried and tested EDD technology that can be used to parameterize field devices via a DTM (Device Type Manager) using an FDT frame application (e. g. PACTware). SITRANS DTM and the necessary device-specific enhanced EDD are available for download free of charge. The software provides the relevant communication interfaces for HART and PROFIBUS.

## Automatic commissioning

With a simple configuration menu the SIPART PS2 can be quickly adapted to the fitting and adjusted by means of an automatic startup function.

During initialization, the microcontroller determines the zero point, full-scale value, the direction of action and the positioning speed of the fitting. From this data it establishes the minimum pulse time and the deadband, thus optimizing the control.

#### Low air consumption

A hallmark of the SIPART PS2 is its own extremely low consumption of air. Normal air losses on conventional positioners are very costly. Thanks to the use of modern piezoelectric technology, the SIPART PS2 consumes air only when it is needed, which means that it pays for itself within a very short time.

### SIPART PS2

#### **Technical description**

#### Comprehensive monitoring functions

The SIPART PS2 has various monitoring functions with which changes on the actuator and valve can be detected and signaled if applicable when a selectable limit has been exceeded. This information may be important for diagnosis of the actuator or valve. The measuring data to be determined and monitored, some of whose limits can be adjusted, include:

- · Travel integral
- Number of changes in direction
- Alarm counter
- · Self-adjusting deadband
- Valve end limit position (e. g. for detection of valve seat wear or deposits)
- Operating hours (also according to temperature and travel ranges) as well as min./max. temperature
- Operating cycles of piezoelectric valves
- Valve positioning time
- · Actuator leakages

### At a glance with the Diagnostics Cockpit

With the Diagnostics Cockpit, the HART variants of the SIPART PS2 provide a straightforward way of getting started with the world of diagnostic capabilities. All relevant information (setpoint, actual value, control deviation, status of the diagnostic system, etc.) of the valve is available at a glance. Additional facts and details are just a few mouse clicks away from the Diagnostics Cockpit.

### Status monitoring with 3-stage alarm concept

The intelligent electropneumatic SIPART PS2 positioner is equipped with additional monitoring functions. The status indications derived from these monitoring functions signal active faults of the unit. The severity of these faults are graded using "traffic light signaling", symbolized by a wrench in the colors green, yellow and red (in SIMATIC PDM and Maintenance Station):

- Need for maintenance (green wrench)
- Urgent need for maintenance (yellow wrench)
- Imminent danger of unit failure or general failure (red wrench)

This allows users to put early measures into action before a serious valve or actuator fault occurs which could result in a system shutdown. The fact that a fault indication is signaled, such as the onset of a diaphragm break in the actuator or the progressive sluggishness of a unit, enables the user to ensure system reliability at any time by means of suitable maintenance strategies.

This three-stage alarm hierarchy also allows early detection and signaling of other faults, such as the static friction of a packing box, the wearing of a valve plug/seating, or precipitations or incrustations on the fittings.

These fault indications can be output either line-conducted over the alarm outputs (see above) of the positioner (max. 3), or via communication over the HART or field bus interfaces. In this case, the HART, PROFIBUS and FF versions of SIPART PS2 permit a differentiation of the various fault indications, as well as a trend representation and histogram function of all key process variables with regard to the fittings.

The device display also displays the graded maintenance requirements, complete with identification of the source of the fault.

#### Maintenance required for valve

The Full Stroke Test, Step Response Test, Multi Step Response Test and Valve Performance Test provide detailed information about the maintenance required of the valve. With the help of HART communication, you receive comprehensive test results and can identify the extent of the maintenance measures. In order to quantify the performance capability of valves, characteristic values such as step response times (T63, T86, user-selectable Txx), dead times, overshoot, hysteresis, errors of measurement, non-linearity, etc., are determined.

#### Functional safety acc. to SIL2

The positioner is suitable for use on valves that satisfy the special requirements in terms of functional safety up to SIL 2 in accordance with IEC 61508 or IEC 61511. The variants 6DR5.1.-0...-Z C20 are available for this.

These are single-acting positioners for mounting on pneumatic actuators with spring return.

The positioner vents the valve actuator on demand/in the event of a fault and puts the valve in the preset safety position.

This positioner meets the following requirement:

 Functional safety up to SIL 2 in accordance with IEC 61508 or IEC 61511 for safe venting.

#### SIPART PS 2 as "intelligent solenoid valve"

Open/Close valves, safety fittings in particular, are generally pneumatically controlled over a solenoid valve. If you use SIPART PS2 instead of this type of solenoid valve, the positioner performs two tasks in a single device (without extra wiring)

- Firstly, it switches the fitting off on demand by venting the actuator (functional safety acc. to SIL 2 (see above)
- Secondly, it can perform a Partial Stroke Test at regular intervals (1 365 days), which prevents the blocking of the fitting, e. g. due to corrosion or furring.

As in this case SIPART PS2 is constantly working in normal operation (e. g. 99 % position), it also acts as a permanent test function for the pneumatic output circuit, which is not usually possible when using a solenoid valve.

Solenoid valves on control valves can also not normally be tested during operation. They are therefore not necessary when using SIPART PS 2 with a 4-wire connection system as the venting is carried out on demand by SIPART PS2. This means that on control valves, both the control function and the shut-off function can be carried out by a single device.

**Technical description** 

### Configuring

In configuring mode, the SIPART PS2 positioner can be configured to requirements and include the following settings:

- Input current range 0 to 20 mA or 4 to 20 mA
- Rising or falling characteristic curve at the setpoint input
- Positioning speed limit (setpoint ramp)
- Splitrange operation; adjustable start-of-scale and full-scale values
- Response threshold (deadband); self-adjusting or fixed
- Direction of action; rising or falling output pressure with rising setpoint
- Limits (start-of-scale and full-scale values) of positioning range
- Limits (alarms) of the final control element position; minimum and maximum values
- Automatic "tight closing" (with adjustable response threshold)
- The travel can be corrected in accordance with the valve characteristic curve.
- Function of binary inputs
- Function of alarm output etc.

Configuration of the various SIPART PS2 versions is largely identical.

# SIPART PS2

# **Technical specifications**

SIPART PS2 (all versions)			
Rated conditions		<ul> <li>Outlet air valve (deaerate actuator for fail in place version)</li> </ul>	
Ambient conditions	For indoor and outdoor use	- 2 bar (29 psi)	4.3 Nm <sup>3</sup> /h (19.0 USgpm)
Ambient temperature	In hazardous areas, observe the maximum permitted ambient tem-	- 4 bar (58 psi)	7.3 Nm <sup>3</sup> /h (32.2 USgpm)
	perature according to the tempe-	- 6 bar (87 psi)	9.8 Nm <sup>3</sup> /h (43.3 USgpm)
<ul> <li>Permitted ambient temperature for operation<sup>2)3)</sup></li> </ul>	rature class. -30 +80 °C (-22 +176 °F)	Device leakage Y1/Y2 with PZ = 4 bar (58 psi) and T <sub>amb</sub> = 20 °C (68 °F)	
• Altitude	2 000 m above sea level. At alti-	Standard	20 ml/min
	tudes greater than 2 000 m above sea level, use a suitable power	• Fail in Place	10 ml/min
	supply.	Restrictor ratio	Adjustable up to ∞: 1
Relative humidity	0 100 %		< 3,6 ·10 <sup>-2</sup> Nm <sup>3</sup> /h (0.158 USg
Degree of protection <sup>1)</sup>	IP66 according to IEC/EN 60529/NEMA 4X	controlled state Sound pressure	L <sub>Aeq</sub> < 75 dB L <sub>Amax</sub> < 80 dB
Mounting position	Any; pneumatic connections and exhaust opening not facing up in wet environment	Design	L <sub>Amax</sub> < 80 dB
Vibration resistance	wet environment	Mode of operation	
Harmonic oscillations (sine-wave)	3.5 mm (0.14") 2 27 Hz	<ul> <li>Range of stroke (linear actuators)</li> </ul>	3 130 mm (0.12 5.12 inc
according to EN 60068-2-6/10.2008	3. cycles/axis 98.1 m/s² (321.84 ft/s²), 27 300 Hz, 3 cycles/axis		(angle of positioner shaft 16 90°) Larger range of stroke on request.
<ul> <li>Bumping (half-sine) according to EN 60068-2-27/02.2010</li> </ul>	150 m/s² (492 ft/s²), 6 ms, 1000 shocks/axis	<ul> <li>Angle of rotation range (part-turn actuators)</li> </ul>	30 100°
Noise (digitally controlled) accord     The Cooce of Callot 2000		Mounting type	
ing to EN 60068-2-64/04.2009	(3.28 (ft/s²)²/Hz) 200 500 Hz; 0.3 (m/s²)²/Hz (0.98 (ft/s²)²/Hz) 4 hours/axis	On linear actuators	Using mounting kit 6DR4004 and where necessary with an additional lever arm 6DR4000 on actuators according to
Recommended continuous duty range of the complete fitting	$\leq$ 30 m/s <sup>2</sup> (98.4 ft/s <sup>2</sup> ) without resonance sharpness		IEC 60534-6-1 (NAMUR) with ribs, bars or flat face.
Climatic class	According to IEC/EN 60721-3	<ul> <li>On part-turn actuators</li> </ul>	Using mounting kit 6DR4004
• Storage	1K5, but -40 +80 °C (1K5, but -40 +176 °F)		on actuators with mounting p according to VDI/VDE 3845 a IEC 60534-6-2.
Transport	2K4, but -40 +80 °C (2K4, but -40 +176 °F)	Weight, positioner without option modules or accessories	
Pneumatic data		• 6DR50 Glass-fiber reinforced en-	Approx. 0.9 kg (1.98 lb)
Auxiliary power (air supply)	Compressed air, carbon dioxide (CO <sub>2</sub> ), nitrogen (N), noble gases or cleaned natural gas	<ul><li>closure made from polycarbonate</li><li>6DR51 Aluminum enclosure,</li></ul>	Approx. 1.3 kg (2.86 lb)
• Pressure <sup>4)</sup>	1.4 7 bar (20.3 101.5 psi)	narrow	Approx 2.0 kg (0.0 lb)
Air quality to ISO 8573-1	( 1 2 ( 2	• 6DR52 Stainless steel enclosure	Approx. 3.9 kg (8.6 lb)
<ul> <li>Solid particulate size and density</li> </ul>	Class 2	6DR53 Aluminum enclosure	Approx. 1.6 kg (3.53 lb)
Pressure dew point	Class 2 (min. 20 K (36 °F) below ambient temperature)	6DR55 Flameproof aluminum enclosure  Material	Approx. 5.2 kg (11.46 lb)
Oil content	Class 2	Material  • Enclosure	
Unrestricted flow (DIN 1945)			Gloop fibor rainforced and
<ul> <li>Inlet air valve (ventilate actuator)<sup>5</sup></li> </ul>		- 6DR50 Makrolon	Glass-fiber reinforced polyca bonate (PC)
- 2 bar (29 psi)	4.1 Nm <sup>3</sup> /h (18.1 USgpm)	- 6DR51 Aluminum, narrow	GD AlSi12
- 4 bar (58 psi)	7.1 Nm³/h (31.3 USgpm)	- 6DR52 Stainless steel	Austenitic stainless steel 316
- 6 bar (87 psi)	9.8 Nm <sup>3</sup> /h (43.1 USgpm)		mat. No. 1.4581
Outlet air valve (deaerate actuator)	, ,,	- 6DR53 Aluminum	GD AlSi12
for all versions except fail in place) <sup>5)</sup>		- 6DR55 Aluminum, flameproof	GK AISi12
- 2 bar (29 psi)	8.2 Nm³/h (36.1 USgpm)	<ul> <li>Pressure gauge block</li> </ul>	Aluminum AIMgSi, anodized
- 4 bar (58 psi)	13.7 Nm <sup>3</sup> /h (60.3 USgpm)		
- 6 bar (87 psi)	19.2 Nm³/h (84.5 USgpm)		

5/8

# Technical specifications

			recnnical specifications
Dimensions	See "Dimensional Drawings" on	Explosion protection	
Device versions	page 5/22	Explosion protection according to ATEX/IECEx	
• In Makrolon enclosure 6DR50	Single-acting and double-acting	• Flameproof enclosure "d"	II 2 G Ex d IIC T6/T4 Gb
• In aluminum enclosure 6DR51	Single-acting	• Intrinsic safety "i"	II 2 G Ex ia IIC T6/T4 Gb
• Im aluminum enclosure 6DR53 and 6DR55	Single-acting and double-acting		II 3 G Ex ic IIC T6/T4 Gc II 2 D Ex ia IIIC T110°C Db
<ul> <li>In stainless steel enclosure 6DR52</li> </ul>	Single-acting and double-acting	• Non-sparking "nA"	II 3 G Ex nA IIC T6/T4 Gc
Gauge		Dust, protection with "t" enclosure <sup>6)</sup>	II 2 D Ex tb IIIC T100°C Db
Degree of protection		Explosion protection according to FM/CSA, suitable for installations	
- Gauge made of plastic	IP31	according to NEC 500/NEC 505	
- Gauge made of steel	IP44	<ul><li>Flameproof enclosure "XP"</li></ul>	XP, Class I, Division 1, GP. ABCD XP, Class I, Zone 1, AEx d, IIC,
<ul> <li>Gauge made of stainless steel 316</li> </ul>	IP54	a lastrinai a pafatu IIICII	T6/T4
Vibration resistance	According to EN 837-1	<ul><li>Intrinsic safety "IS"</li></ul>	IS / I, II, III / 1 / A-G IS / 1 / AEx / Ex ib / IIC, Gb
Connections, electrical			IS / 21 / AEx / Ex ib / IIIC, Db, T110°C
Screw terminals	2.5 mm <sup>2</sup> AWG30-14	Non-sparking "NI"	NI/I/2/A-D
Cable gland		Non opaning 14	NI / 2 / AEx / Ex nA, Ex ic / IIC, Gc
<ul> <li>Without explosion protection as well as with Ex i</li> </ul>	M20x1.5 or ½-14 NPT	<ul> <li>Dust, protection with "DIP" enclosure<sup>6)</sup></li> </ul>	DIP / II, III / 1 / E-G DIP / 21 / AEx / Ex tb / IIIC, Db, T100°C
- With explosion protection Ex d	Ex d certified M20x1.5; ½-14 NPT or M25x1.5	Natural gas as driving medium	For technical specifications using
Connections, pneumatic	Female thread G¼ or 14-18 NPT	natural gas as arring medium	natural gas as driving medium, see operating instructions.
Controller		<ol> <li>Max. impact energy 1 Joule for enclosed 6DR50 and 6DR51 or max. 2 Joule</li> </ol>	osure with inspection window
Controller unit		2) At ≤ -10 °C (≤ 14 °F) the display refre	esh rate of the indicator is limited.
Five-point switch	Self-adjusting	When using position feedback modu	ıle, only T4 is permitted.
Deadband		With Order suffix (Order code) -Z M4 device version with and without HAF	T: -40 +80 °C (-40 +176 °F).
- dEbA = Auto	Self-adjusting	4) The following applies to fail in place:	3 7 bar (43.5 101.5 psi).
- dEbA = 0.1 10 %	Can be set as fixed value	5) With Ex d version (6DR55) value	
Analog-to-digital converter		6) For aluminum enclosure, narrow, sing 6DR51DAZ	,
• Scan time	10 ms	For stainless steel enclosure, 6DR5 For aluminum enclosure, with inspec	
<ul> <li>Resolution</li> </ul>	≤ 0,05 %		
<ul> <li>Transmission error</li> </ul>	≤ 0,2 %		
<ul> <li>Temperature influence effect</li> </ul>	≤ 0.1 %/10 K (≤ 0.1 %/18 °F)		
Certificates and approvals			
Classification according to pressure equipment directive (PED 97/23/EC)	For gases of fluid group 1, complies with requirements of article 3, paragraph 3 (sound engineering practice SEP)		

You can find the appropriate directives and standards, including the relevant versions, in the EC Declaration of Conformity on the Internet.

CE conformity

# SIPART PS2

# **Technical specifications**

# SIPART PS2 with and without HART

	Basic device without Ex protection	Basic device with Ex d explosion protection	Basic device with "ia"explosion protection	Basic device with explosion protection "ic", "nA", "t"
Electrical specifications				
Current input I <sub>W</sub>				
Rated signal range		0/4	20 mA	
Test voltage			/ DC, 1 s	
Binary input BIN1 (terminals 9/10;			g contact; max. contact load	ı
electrically connected to the basic device)			uA at 3 V	l
2-wire connection (terminals 6/8) 6DR50 and 6DR53 without HART 6DR51 and 6DR52 with HART				
Current to maintain the auxiliary power supply		≥ 3	3.6 mA	
Required load voltage U <sub>B</sub>				
corresponds to Ω at 20mA)				
Without HART (6DR50)				
- Typical	6.36 V (= 318 Ω)	6.36 V (= 318 Ω)	7.8 V (= 390 Ω)	$7.8 \text{ V} (= 390 \Omega)$
- max.	6.48 V (= 324 Ω)	6.48 V (= 324 Ω)	8.3 V (= 415 Ω)	8.3 V (= 415 Ω)
Without HART (6DR53)	,	,	, ,	,
- Typical	7.9 V (= 395 Ω)	_	_	-
- max.	$8.4 \text{ V} (= 420 \Omega)$			-
With HART (6DR51)	J. 1 V (- 720 32)			
,	6.6 V (= 330 Ω)	6.6 V (= 330 Ω)		
- Typical	, ,	,		
- max.	$6.72 \text{ V} (= 336 \Omega)$	$6.72 \text{ V} (= 336 \Omega)$		-
With HART (6DR52)		0.41//	0.41// 400.01	0.41// 100.51
- Typical	-	$8.4 \text{ V} (= 420 \Omega)$	8.4 V (= 420 Ω)	$8.4 \text{ V} (= 420 \Omega)$
- max.	-	$8.8 \text{ V} (= 440 \Omega)$	8.8 V (= 440 Ω)	$8.8 \text{ V} (= 440 \Omega)$
Static destruction limit	±40 mA	±40 mA	-	-
ffective internal capacitance C <sub>i</sub>				
Without HART	-	-	11 nF	"ic": 11 nF
With HART	-	-	11 nF	"ic": 11 nF
ffective internal inductance Li				
Without HART	-	-	207 μH	"ic": 207 μH
With HART	_	-	310 µH	"ic": 310 μH
or connecting to circuits with the	-	_	$U_{i} = 30 \text{ V}$	"ic":
ollowing peak values			$I_i = 100 \text{ mA}$	$U_i = 30 \text{ V}$
			$P_i = 1 W$	$I_i = 100 \text{ mA}$
				"nA"/"t":
				$U_n \le 30 \text{ V}$
// wire connection				$I_n \le 100 \text{ mA}$
-/4-wire connection erminals 2/4 and 6/8)				
DR52 with HART,				
explosion-protected				
DR53 without HART,				
ot explosion-protected)	< 0.0 \/ \/ 10.0 \	<0.01// 10.01	< 1 \/ ( - 50.0)	< 1 \/ ( 50.0)
oad voltage at 20 mA	$\leq 0.2 \text{ V} (= 10 \Omega)$	$\leq 0.2 \text{ V } (= 10 \Omega)$	$\leq 1 \text{ V} (= 50 \Omega)$	$\leq$ 1 V (= 50 $\Omega$ )
ower supply U <sub>H</sub>	18 35 V DC	18 35 V DC	18 30 V DC	18 30 V DC
current consumption I <sub>H</sub>		(U <sub>H</sub> -7.5 V	/)/2.4 kΩ [mA]	
ffective internal capacitance Ci	-	-	22 nF	"ic": 22 nF
ffective internal inductance L <sub>i</sub>	-	-	0.12 mH	"ic": 0,12 mH
or connecting to circuits with the fol-	-	-	$U_i = 30 \text{ V DC}$	"ic":
owing peak values			$I_i = 100 \text{ mA}$	$U_i = 30 \text{ V}$
			$P_i = 1 W$	$I_i = 100 \text{ mA}$
				"nA/"t":
				$U_n \le 30 \text{ V}$ $I_n \le 100 \text{ mA}$
lectrical isolation	between $U_H$ and $I_W$	between $U_H$ and $I_W$	between U <sub>H</sub> and I <sub>W</sub> (2 intrinsically safe circuits)	between U <sub>H</sub> and I <sub>W</sub>
IART communication				
ART version			7	
PC parameterization software	SIMATIC PDM: sun	ports all device objects. Th	ne software is not included i	n the scope of delivery

# Technical specifications

# SIPART PS2 with PROFIBUS PA/with FOUNDATION Fieldbus

SIPARI PS2 WILLI PROFIDUS PAN	Basic device without Ex protection	Basic device with Ex d explosion protection	Basic device with "ia"explosion protection	Basic device with explosion protection "ic", "nA", "t"
Electrical specifications				
Power supply, bus circuit		Bus-	supplied	
Bus voltage	9 32 V	9 32 V	9 24 V	9 32 V
For connecting to circuits with the following peak values				
Bus connection with FISCO supply unit			$U_i = 17.5 \text{ V}$ $I_i = 380 \text{ mA}$ $P_i = 5.32 \text{ W}$	"ic": $ U_i = 17.5 \text{ V} \\ I_i = 570 \text{ mA} \\ "nA"/"t": U_n \le 32 \text{ V} $
Bus connection with barrier			$U_i = 24 \text{ V}$ $I_i = 250 \text{ mA}$ $P_i = 1.2 \text{ W}$	"ic": $U_i = 32 \text{ V}$ "nA"/"t": $U_n \le 32 \text{ V}$
Effective internal capacitance	-	-	C <sub>i</sub> = negligible	C <sub>i</sub> = negligible
Effective internal inductance	-	-	$L_i = 8 \mu H$	"ic": $L_i = 8 \mu H$
Current consumption		11.5 n	nA ± 10 %	
Additional error signal		(	) mA	
Safety shutdown can be activated with "jumper" (terminals 81/82)		electrically isolated from	bus circuit and binary input	
• Input resistance	> 20 kΩ			
<ul> <li>Signal state "0" (shutdown active)</li> </ul>		0 4.5 V c	r unconnected	
• Signal state "1" (shutdown not active)		13	30 V	
For connecting to power supply with the following peak values			$U_i = 30 \text{ V}$ $I_i = 100 \text{ mA}$ $P_i = 1 \text{ W}$	"nA": $U_n \le 30 \text{ V}$ $I_n \le 100 \text{ mA}$ "ic": $U_i = 30 \text{ V}$
				$I_i = 100 \text{ mA}$
Effective Internal capacitance and inductance	-	-	negligibly small	negligibly small
Binary input BE1 for PROFIBUS (terminals 9/10); electrically connected to the bus circuit)			on to switching contact. ct; max. contact load < 5 μΑ	at 3 V
Electrical isolation				
<ul> <li>For basic device without Ex protection and for basic device with Ex d</li> </ul>	Electrical isolation between		nput for safety shutdown, as modules	s well as the outputs of the
• For basic device Ex "ia"	The basic device and		tdown, as well as the output insically safe circuits.	s of the option modules,
• For basic device Ex "ic", "nA", "t"	Electrical		evice and the input for safet ts of the option modules	y shutdown,
Test voltage		840 \	/ DC, 1 s	
PROFIBUS PA communication				
Communication	slave El	function; layer 7 (protocol N 50170 standard with the	ransmission technology acc layer) according to PROFIE extended PROFIBUS functi lble, feedbacks and status a	SUS DP, ons
C2 connections	Four connections to mast		automatic connection setup cation	60 s after break in commu-
Device profile	P	ROFIBUS PA profile B, ver	sion 3.0, more than 150 obje	ects
Response time to master message		Typica	ally 10 ms	
Device address	126 (when delivered)			
PC parameterization software	SIMATIC PDM; supp	orts all device objects. Th	e software is not included in	the scope of delivery.

	Basic device without Ex protection	Basic device with Ex d explosion protection	Basic device with "ia"explosion protection	Basic device with explo- sion protection "ic", "nA", "t"
FOUNDATION Fieldbus communication				
Communications group and class	According to t	echnical specification of the	e Fieldbus Foundation for	H1 communication
Function blocks		Group 3, Class 31PS (Publisher Subscriber) 1 Resource Block (RB2) 1 Analog Output Function Block (AO) 1 PID Function Block (PID) 1 Transducer Block (Standard Advanced Positioner Valve)		
Execution times of the blocks	AO: 60 ms PID: 80 ms			
Physical layer profile	123, 511			
FF registration	Tested with ITK 5.0			
Device address	22 (when delivered)			

# Technical specifications

# Option modules

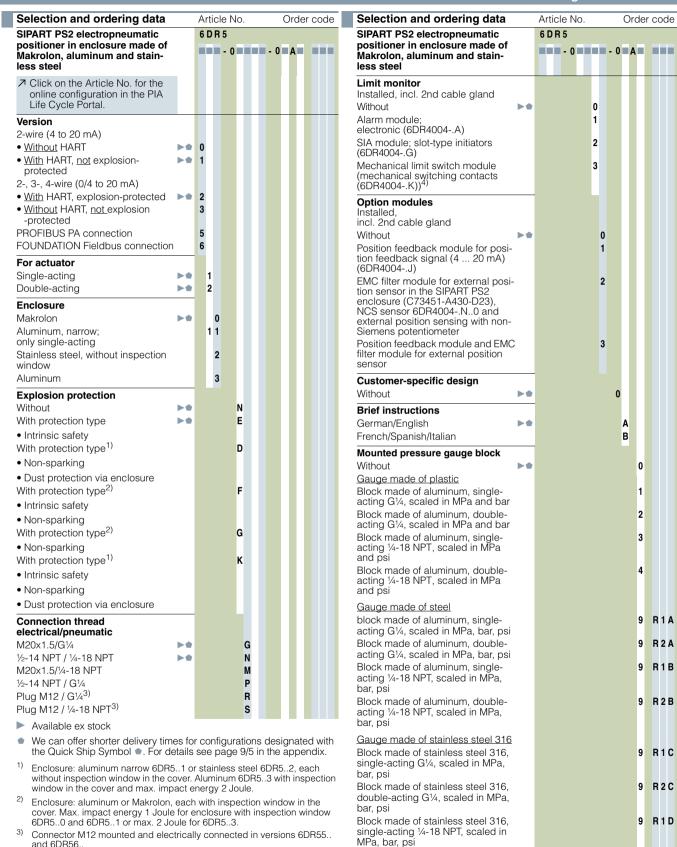
	Without Ex protection/ with Ex protection Ex d	With explosion protection "ia"	With explosion protection "ic", "nA", "t"
Alarm module	6DR4004-8A	6DR4004-6A	6DR4004-6A
3 binary output circuits		Alarm output A1: Terminals 41 and	1 42
		• Alarm output A2: Terminals 51 and	
		Alarm output: Terminals 31 and 32	
Power supply U <sub>H</sub>	≤ 35 V	-	-
Signal state			
- High (not activated)	Conductive, R = 1 k $\Omega$ , +3/-1 % *)	≥ 2.1 mA	≥ 2.1 mA
- Low *) (activated)	Blocked, $I_R < 60 \mu A$	≤ 1.2 mA	≤ 1.2 mA
) Low is also the status when the pasic device is faulty or is without additional electrical power supply.	*) When used in the flameproof enclo- sure the current consumption must be limited to 10 mA per output.	Switching threshold with supply to EN 60947-5-6: $U_H=8.2~V,~R_i=1~k\Omega$	Switching threshold with supply t EN 60947-5-6: $U_H = 8.2 \text{ V}, R_i = 1 \text{ k}\Omega$
For connecting to circuits with the	-	$U_i = 15 \text{ V}$	"ic":
following peak values		$I_i = 25 \text{ mA}$ $P_i = 64 \text{ mW}$	$U_i = 15 \text{ V}$ $I_i = 25 \text{ mA}$
		1   - 0 1 11111	"nA"/"t": U <sub>n</sub> ≤ 15 V
Effective internal capacitance		$C_i = 5.2 \text{ nF}$	$C_i = 5.2 \text{ nF}$
•		' ·	'
iffective internal inductance	-	L <sub>i</sub> = negligibly small	L <sub>i</sub> = negligibly small
binary output circuit Electrically connected to the basic	Binary input BE	2: Terminals 11 and 12, terminals 21	and 22 (bridge)
device			
- Signal state 0		Floating contact, open	
- Signal state 1		Floating contact, closed	
- Contact load		3 V, 5 μA	
Electrically isolated from the basic device			
- Signal state 0		≤ 4.5 V or open	
- Signal state 1		≥ 13 V	
- Natural resistance		≥ 25 kΩ	
Static destruction limit	± 35 V	-	-
For connecting to circuits with the following peak values		U <sub>i</sub> = 25.2 V	"ic": U <sub>i</sub> = 25.2 V "nA"/"t": U <sub>n</sub> ≤ 25.5 V
Effective internal capacitance	-	C <sub>i</sub> = negligibly small	C <sub>i</sub> = negligibly small
Effective internal inductance	-	L <sub>i</sub> = negligibly small	L <sub>i</sub> = negligibly small
Electrical isolation	The 3 outputs, the input Bl	E2 and the basic device are electrica	, , ,
est voltage		840 V DC, 1 s	,
Position feedback module	6DR4004-8J	6DR4004-6J	6DR4004-6J
OC output for position feedback	05114004 00	05114004 00	05114004 00
current output: Terminals 61 and 62		2-wire connection	
Rated signal range		4 20 mA, short-circuit proof	
otal operating range		3.6 20.5 mA	
Power supply U <sub>H</sub>	+12 +35 V	+12 +30 V	+12 +30 V
External loads $R_B\left[k\Omega ight]$		$\leq$ (U <sub>H</sub> [V] - 12 V)/I [mA]	
ransmission error		≤ 0,3 %	
emperature influence effect		≤ 0.1 %/10 K (≤ 0.1 %/18 °F)	
Resolution		≤ 0,1 %	
Residual ripple		≤ 1 %	
For connecting to circuits with the	-	$U_i = 30 \text{ V}$	"ic":
following peak values		$I_i = 100 \text{ mA}$ $P_i = 1 \text{ W}$	$U_i = 30 \text{ V},$ $I_i = 100 \text{ mA}$
		1   - 1 VV	"nA"/"t":
			$U_n \le 30 \text{ V}, I_n \le 100 \text{ mA}$ $P_n \le 1 \text{ W}$
ffective internal capacitance	-	C <sub>i</sub> = 11 nF	C <sub>i</sub> = 11 nF
Effective internal inductance	-	L <sub>i</sub> = negligibly small	L <sub>i</sub> = negligibly small
Electrical isolation	Electrically isolated fro	m the alarm option and safely isolate	
Test voltage	2.00thoday located no	840 V DC, 1 s	
iout voitage		0-10 V DO, 1 S	

	Without Ex protection	With explosion protection "ia"	With explosion protection "ic", "nA", "t"	
SIA module	6DR4004-8G	6DR4004-6G	6DR4004-6G	
Limit transmitter with slot-type initiators and alarm output				
2 slot-type initiators	Binary or	output (limit transmitter) A1: Terminals	3 41 and 42	
	• Binary o	output (limit transmitter) A2: Terminals	51 and 52	
<ul> <li>Connection</li> </ul>	2-wire system to EN 60947-5-6 (NAMUR), for switching amplifier to be connected on load side			
• Signal state High (not activated)		> 2.1 mA		
<ul> <li>Signal state Low (activated)</li> </ul>		< 1.2 mA		
<ul> <li>2 slot-type initiators</li> </ul>		Type SJ2-SN		
• Function		NC (normally closed)		
Connecting to circuits with the following peak values	Rated voltage 8 V current consumption: ≥ 3 mA (limit value not responded), ≤ 1 mA (limit value responded)	$U_i = 15 \text{ V}$ $I_i = 25 \text{ mA}$ $P_i = 64 \text{ mW}$	"ic": $U_i = 15 \text{ V}$ $I_i = 25 \text{ mA}$ "nA": $U_n \le 15 \text{ V}$ $P_n \le 64 \text{ mW}$	
Effective internal capacitance	-	$C_i = 41 \text{ nF}$	$C_i = 41 \text{ nF}$	
Effective internal inductance	-	L <sub>i</sub> = 100 μH	L <sub>i</sub> = 100 μH	
1 alarm output		Binary output: Terminals 31 and 32		
Connection	On switching amplifier	according to EN 60947-5-6: (NAMUF	$H_{i}$ ), U <sub>H</sub> = 8.2 V, R <sub>i</sub> = 1 kΩ).	
<ul> <li>Signal state High (not activated)</li> </ul>	$R = 1.1 \text{ k}\Omega$	> 2.1 mA	> 2.1 mA	
<ul> <li>Signal state Low (activated)</li> </ul>	$R = 10 \text{ k}\Omega$	< 1.2 mA	< 1.2 mA	
• Power supply U <sub>H</sub>	$U_H \le 35 \text{ V DC}$ I $\le 20 \text{ mA}$	-	-	
Connecting to circuits with the following peak values	-	$U_i = 15 \text{ V}$ $I_i = 25 \text{ mA}$ $P_i = 64 \text{ mW}$	"ic": $U_i = 15 \text{ V}$ $I_i = 25 \text{ mA}$ "nA": $U_n \le 15 \text{ V}$ $P_n \le 64 \text{ mW}$	
Effective internal capacitance	_	$C_i = 5.2 \text{ nF}$	$C_i = 5.2 \text{ nF}$	
Effective internal inductance	_	$L_i = \text{negligibly small}$	$L_i = \text{negligibly small}$	
Electrical isolation	The 3 outn	uts are electrically isolated from the b	, , ,	
Test voltage	····c o outp	840 V DC, 1 s		
.oo. ronago		010 1 20, 10		

	Without Ex protection	With explosion protection "ia"	With explosion protection "ic", "t"
Mechanical limit switch module	6DR4004-8K	6DR4004-6K	6DR4004-6K
Limit transmitter with mechanical switching contacts			
2 limit value contacts		Binary output A1: Terminals 41 and -	
		<ul> <li>Binary output A2: Terminals 51 and</li> </ul>	52
<ul> <li>Max. switching current AC/DC</li> </ul>	4 A	-	-
Connecting to circuits with the following peak values		$U_i = 30 \text{ V}$ $I_i = 100 \text{ mA}$ $P_i = 750 \text{ mW}$	"ic": $U_i = 30 \text{ V}$ $I_i = 100 \text{ mA}$ "t": $U_n = 30 \text{ V}$ $I_n = 100 \text{ mA}$
Effective internal capacitance	_	$C_i$ = negligibly small	$C_i = \text{negligibly small}$
Effective internal inductance		$L_i$ = negligibly small	$L_i = \text{negligibly small}$
	- 250 V/24 V	30 V DC	30 V DC
<ul> <li>Max. switching voltage AC/DC</li> </ul>	250 V/24 V	30 V DC	30 V DC
1 alarm output		Binary output: Terminals 31 and 32	
Connection		ling to EN 60947-5-6: (NAMUR), $l_i = 1 \text{ k}\Omega$ ).	-
<ul> <li>Signal state High (not activated)</li> </ul>	$R = 1.1 \text{ k}\Omega$	> 2.1 mA	> 2.1 mA
<ul> <li>Signal state Low (activated)</li> </ul>	$R = 10 \text{ k}\Omega$	< 1.2 mA	< 1.2 mA
Auxiliary power	$U_H \le 35 \text{ V DC}$ I $\le 20 \text{ mA}$	-	-
Connecting to circuits with the following peak values	-	$U_i = 15 \text{ V}$ $I_i = 25 \text{ mA}$ $P_i = 64 \text{ mW}$	"ic": $U_i = 15 \text{ V}$ $I_i = 25 \text{ mA}$ "t": $U_n = 15 \text{ V}$ $I_n = 25 \text{ mA}$
Effective internal capacitance	_	$C_i = 5.2 \text{ nF}$	$C_i = 5.2  \text{nF}$
Effective internal inductance		$L_i = \text{negligibly small}$	$L_i = \text{negligibly small}$
Electrical isolation	The 3 outr	outs are electrically isolated from the b	
	The 5 out		Jasic device
Test voltage Rated conditions altitude	May 2 200 mg NIN	3 150 V DC, 2 s	
nated conditions attitude	Max. 2 000 m NN At altitudes over 2 000 m NN, use a suitable power supply	-	
	Without Ex protection	With explosion protection "ia"	With explosion protection "ic", "nA", "t"
EMC filter module	EMC filter module type C73451-A-position sensor (pote	430-D23 is required for NCS sensor or entiometer or NCS; as option) with the	r an external potentiometer. External following peak values
Resistance of external potentiometer		10 kΩ	
Peak values when suppled via the PROFIBUS basic device	-	$U_0 = 5 \text{ V}$ $I_0 = 75 \text{ mA statisch}$ $I_0 = 160 \text{ mA kurzfristig}$ $P_0 = 120 \text{ mW}$	$U_0 = 5 \text{ V}$ $I_0 = 75 \text{ mA}$ $P_0 = 120 \text{ mW}$
Peak values when suppled via other basic devices		$U_{o} = 5 \text{ V}$ $I_{o} = 100 \text{ mA}$ $P_{o} = 33 \text{ mW}$ $C_{o} = 1  \mu\text{F}$ $L_{o} = 1 \text{ mH}$	$U_{o} = 5 \text{ V}$ $I_{o} = 75 \text{ mA}$ $P_{o} = 120 \text{ mW}$ $C_{o} = 1 \mu\text{F}$ $L_{o} = 1 \text{ mH}$
Electrical isolation	E	lectrically connected to the basic dev	7

	Without Ex protection	With explosion protection "ia"	With explosion protection "ic", "nA"	
NCS sensor				
Position range				
• Linear actuator 6DR4004N.20		3 14 mm (0.12 0.55")		
• Linear actuator 6DR4004N.30	10 130 m	ım (0.39 5.12"); up to 200 mm (7.87	7") on request	
Part-turn actuator		30° 100°		
Linearity (after correction by positioner)				
<ul> <li>Linear actuator</li> </ul>		± 1 %		
Part-turn actuator		± 1 %		
Hysteresis		± 0,2 %		
Temperature influence (range: rotation angle 120° or stroke 14 mm)		K (≤ 0.1 %/18 °F) for -20 +90 °C (- O K (≤ 0.2 %/18 °F) for -4020 °C (-		
Climatic class		According to EN 60721-3		
• Storage	1K5,	but -40 +90 °C (1K5, but -40 +1	94 °F)	
Transport	2K4,	2K4, but -40 +90 °C (2K4, but -40 +194 °F)		
Vibration resistance				
Harmonic oscillations (sine) ac- cording to IEC 60068-2-6	98.1 n	3.5 mm (0.14"), 2 27 Hz; 3 cycles/a n/s² (321.84 ft/s²), 27 300 Hz, 3 cyc	xis cles/axis	
<ul> <li>Bumping according to IEC 60068-2-29</li> </ul>	300	300 m/s <sup>2</sup> (984 ft/s <sup>2</sup> ), 6 ms, 4 000 shocks/axis		
Degree of protection of enclosure	IP68 acco	rding ot IEC/EN 60529; NEMA 4X / E	ncl. Type 4X	
Connecting to circuits with the following peak values	-	$U_i = 5 \text{ V}$ $I_i = 160 \text{ mA}$ $P_i = 120 \text{ mW}$	U <sub>i</sub> = 5 V	
Effective internal capacitance	-	$C_i = 180 \text{ nF}$	$C_i = 180 \text{ nF}$	
Effective internal inductance	-	L <sub>i</sub> = 922 μH	L <sub>i</sub> = 922 μH	
Explosion protection according to ATEX/IECEx	-	Intrinsic safety "ia": II 2 G Ex ia IIC T6/T4 Gb	Intrinsic safety "ic": II 3 G Ex ic IIC T6/T4 Gc  Non-sparking "nA":	
Explosion protection according to FM	-	Intrinsic safety "ia": IS, Class I, Divison 1, ABCD IS, Class I, Zone 1, AEx ib, IIC	II 3 G Ex nA IIC T6/T4 Gc Non-sparking, "nA": NI, Class I, Divison 2, ABCD NI, Class I, Zone 2, AEx nA, IIC	
Permissible ambient temperature  • ATEX/IECEx	-		C (-40 +194 °F) C (-40 +158 °F)	
• FM	-	T4: -40 +85 °	C (-40 +185 °F) C (-40 +158 °F)	

#### Selection and Ordering data SIPART PS2



Connector M12 mounted in versions 6DR50.., 6DR51.., 6DR52.. and

Not for protection type "dust protection by enclosure" 6DR5...-0D... and

Siemens FI 01 · June 2015

Block made of stainless steel 316,

double-acting 1/4-18 NPT, scaled in

4) Not for protection type "non-sparking"

MPa, bar, psi

R 2 D

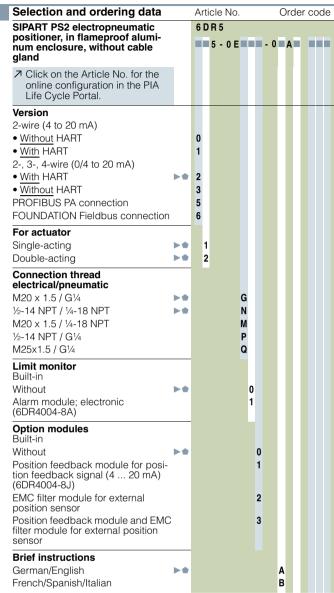
# SIPART PS2

# Selection and Ordering data SIPART PS2

Selection and ordering data	Article No. Order code
SIPART PS2 electropneumatic	6 D R 5
positioner in enclosure made of Makrolon, aluminum and stain-	- 0 - A 0 - A 0 - A
less steel	
Further designs	Order code
Add "-Z" to Article No. and specify Order Code.	
TAG plate made of stainless steel, 3-line	A20
Text line 1: Plain text from Y17 Text line 2: Plain text from Y15 Text line 3: Plain text from Y16	
Version with stainless steel sound absorbers	A40
Standard with stainless steel enclosure	
Functional safety (SIL 2) only for 6DR5.1. (single-acting positioners)	C20
Device suitable for use according to IEC 61508 and IEC 61511	
Fail in Place Holding function in case of auxiliary	F01
electrical power failure	
Pneumatic terminal block made of stainless steel 316	K18
OPOS adapter with interface VDI/VDE 3847	K20
blanketing, not for flameproof aluminum enclosure	
Marine approval	
Germanischer Lloyd certificate	S10
LR Lloyds Register certificate	S11
BV Bureau Veritas certificate	S12
DNV-GL Det Norske Veritas	S13
ABS American Bureau of Shipping certificate	S14
Measuring point description Max. 16 characters for HART, max. 32 characters for PROFIBUS	Y15
PA, FOUNDATION Fieldbus and 4 20 mA,	
specify in plain text: Y15:	Van
Measuring point text Max. 24 characters for HART, max. 32 characters for PROFIBUS PA, FOUNDATION Fieldbus and	Y16
4 20 mA, specify in plain text: <b>Y16:</b>	
Measuring point number (TAG No.) Max. 32 characters, specify in plain text: Y17:	Y17
Preset bus address Specify in plain text: Y25: (only for 6DR55 and 6DR56)	Y25
Customer-specific parameter set- ting Specify in plain text: Y30:	Y30

<sup>►</sup> Available ex stock

## **Selection and Ordering data SIPART PS2**



- Available ex stock
- We can offer shorter delivery times for configurations designated with the Quick Ship Symbol . For details see page 9/5 in the appendix.

Selection and ordering data	Article No.	Ordo	code
SIPART PS2 electropneumatic	6 DR 5	Order	code
positioner, in flameproof alumi- num enclosure, without cable gland	5 - 0 E	0 <b>A</b>	П
Mounted pressure gauge block			
Without		0	
Gauge made of plastic, block made of aluminum, single-acting G <sup>1</sup> / <sub>4</sub> , scaled in MPa and bar		1	Ш
Gauge made of plastic, block made of aluminum, double-acting G <sup>1</sup> / <sub>4</sub> , scaled in MPa and bar		2	Ш
Gauge made of plastic, block made of aluminum, single-acting 1/4-18 NPT, scaled in MPa and psi		3	Ш
Gauge made of plastic, block made of aluminum, double-acting 1/4-18 NPT, scaled in MPa and psi		4	Ш
Gauge made of steel			D 1 A
Block made of aluminum, single- acting G1/4, scaled in MPa, bar, psi		9	R1A
Block made of aluminum, double-		9	R2A
acting G¼, scaled in MPa, bar, psi Block made of aluminum, single-		9	R1B
acting 1/4-18 NPT, scaled in MPa, bar, psi		9	КІБ
Block made of aluminum, double-acting 1/4-18 NPT, scaled in MPa, bar, psi		9	R 2 B
Gauge made of stainless steel 316 Block made of stainless steel 316, sin-		9	R1C
gle-acting G1/4, scaled in MPa, bar, psi		9	n i C
Block made of stainless steel 316, double-acting G1/4, scaled in MPa, bar, psi		9	R 2 C
Block made of stainless steel 316, single-acting 1/4-18 NPT, scaled in MPa, bar, psi		9	R 1 D
Block made of stainless steel 316, double-acting ½-18 NPT, scaled in MPa, bar, psi		9	R 2 D
Further designs	Order code		
Add "-Z" to Article No. and specify Order Code.			
TAG plate made of stainless steel, 3-line	A20		
Text line 1: Plain text from Y17 Text line 2: Plain text from Y15 Text line 3: Plain text from Y16			
Functional safety (SIL 2) only for	C20		
6DR5.1. (single-action positio- ners)			
Device suitable for use according to IEC 61508 and IEC 61511			
Fail in Place Holding function in case of auxiliary electrical power failure	F01		
Pneumatic terminal block made of stainless steel 316	K18		
Measuring point description	Y15		
Max. 16 characters for HART, max. 32 characters for PROFIBUS PA and FOUNDATION Fieldbus, specify in plain text: <b>Y15:</b>			
Measuring point text	Y16		
Max. 24 characters for HART, max. 32 characters for PROFIBUS PA and FOUNDATION Fieldbus, specify in plain text: <b>Y16:</b>			
Measuring point number (TAG No.) Max. 32 characters, specify in plain text: Y17:	Y17		
Preset bus address	Y25		
Specify in plain text: <b>Y25:</b> only for 6DR55 and 6DR56)			

# Selection and Ordering data Accessories/Spare parts

Selection and ordering data		Article No.
Accessories		
<b>Position feedback module</b> for position feedback signal (4 20 mA)		
<ul> <li>Without explosion protection</li> </ul>	•	6DR4004-8J
With explosion protection	•	6DR4004-6J
<b>Alarm module</b> for 3 alarm outputs and 1 binary input (functionality: 2 limit monitors, 1 fault alarm, 1 binary input)		
Without explosion protection	<b>&gt;</b>	6DR4004-8A
With explosion protection	<b>&gt;</b>	6DR4004-6A
<b>SIA module</b> (slot-type initiator alarm module, not for Ex d version)		
Without explosion protection	•	6DR4004-8G
With explosion protection	•	6DR4004-6G
<b>Mechanical limit switch module</b> (with mechanical ground contacts, not for Ex d version)		
Without explosion protection	<b>&gt;</b>	6DR4004-8K
With explosion protection	<b>&gt;</b>	6DR4004-6K
<b>EMC filter module</b> with and without explosion protection for connection of external position sensor (10 k $\Omega$ ) or NCS sensor	•	C73451-A430-D23
► Available ex stock		

Selection and ordering data	Article No.
Accessories	
NCS sensor for non-contacting detection of position (not for Ex d version)	6 D R 4 0 0 4 - N N 0
Click on the Article No. for the online configuration in the PIA Life Cycle Portal.	
Explosion protection  Not explosion-proof  With protection type (ATEX/IECEx/FM)  Intrinsic safety  Non-sparking	8 6
Cable length 6 m (19.68 ft) 20 m (65.67 ft) 40 m (131.23 ft)	N P R
Actuator type  For part-turn actuators, glass fiber-reinforced polyester magnet holders <sup>1)</sup> For linear actuators up to 14 mm (0.55 inch) <sup>2)</sup> For linear actuators > 14 130 mm (0.55 5.12 inch) <sup>3)</sup> For part-turn actuators, anodized aluminum magnet holders	1 2 3 4

- Fitted with mounting console, available for order separately as accessory.
   Mounted with individual mounting solution. Only a NAMUR mounting bracket can be used as mounting base (order separately as accessory).
   Mounted with NAMUR interface. Article No. either 6DR4004-8V or
- Mounted with NAMUR interface. Article No. either 6DR4004-8V or 6DR4004-8V + 6DR4004-8L depending on stroke range. Or mounted without NAMUR interface, individual mounting solution. Article No. 6DR4004-8VK or 6DR4004-8VL can be used as individual mounting solution depending on the stroke range.

Selection and ordering data		Article No.
External position detection system (with explosion protection to ATEX/IECEx) for separate mounting of position sensor and controller unit (not for Ex d version), comprising SIPART PS2 Makrolon enclosure with integral potentiometer and sliding clutch (without electronics and valve block)  The EMC filter module is additionally required for the controller unit. (separate ordering item, see	•	C73451-A430-D78
above).		
Gauge block with 2 gauges made of plastic, block made of aluminum, single-acting G½, scaled in MPa and bar	•	6DR4004-1M
3 gauges made of plastic, block made of aluminum, double-acting G1/4, scaled in MPa and bar	•	6DR4004-2M
2 gauges made of plastic, block made of aluminum, single-acting 1/4-18 NPT, scaled in MPa and psi	•	6DR4004-1MN
3 gauges made of plastic, block made of aluminum, double-acting 1/4-18 NPT, scaled in MPa and psi	•	6DR4004-2MN
2 gauges made of steel Block made of aluminum, single-acting G¼, scaled in MPa, bar, psi	•	6DR4004-1P
3 gauges made of steel Block made of aluminum, double-acting G1/4, scaled in Mpa, bar, psi	•	6DR4004-2P
2 gauges made of steel Block made of aluminum, single-acting 1/4-18 NPT, scaled in MPa, bar, psi	•	6DR4004-1PN
3 gauges made of steel Block made of aluminum, double-acting ¼-18 NPT, scaled in MPa, bar, psi	•	6DR4004-2PN
2 gauges made of stainless steel 316 Block made of stainless steel 316, single-acting G <sup>1</sup> / <sub>4</sub> , scaled in MPa, bar, psi	•	6DR4004-1Q
3 gauges made of stainless steel 316 Block made of stainless steel 316, double-acting G¼, scaled in MPa, bar, psi	•	6DR4004-2Q
2 gauges made of stainless steel 316 Block made of stainless steel 316, single-acting ¼-18 NPT, scaled in MPa, bar, psi	•	6DR4004-1QN
3 gauges made of stainless steel 316 Block made of stainless steel 316, double-acting ¼-18 NPT, scaled in MP, bar, psi	•	6DR4004-2QN
Pneumatic terminal block made of stainless steel 316		
to replace the pneumatic terminal block made of aluminum		
Single-acting with G1/4	•	6DR4004-1R
Double-acting with G1/4	•	6DR4004-2R
Single-acting with 1/4-18 NPT  Double-acting with 1/4-18 NPT	<b>•</b>	6DR4004-1RN 6DR4004-2RN
Mounting kit for NAMUR part-turn actuators		ODITION ZITT
(VDI/VDE 3845, with plastic coupling wheel, without mounting console)	<b>&gt;</b>	6DR4004-8D
(VDI/VDE 3845, with stainless steel coupling, without mounting console)	<b>•</b>	TGX:16300-1556
The following mounting consoles can be used with the NAMUR part-turn actuator mounting kit 6DR4004-8D and TGX:16300-1556. Size W x L x H (H = height of shaft butt)		
• 30 x 80 x 20 mm	<b></b>	TGX:16152-105
• 30 x 80 x 30 mm	<b></b>	TGX:16300-147
• 30 x 130 x 30 mm • 30 x 130 x 50 mm	<b>&gt;</b>	TGX:16300-149 TGX:16300-151
- 50 X 100 X 00 IIIII		1 dA. 10000-131

# Selection and Ordering data Accessories/Spare parts

Mounting kit for other part-turn actuators	
The following mounting consoles can be used	
together with the NAMUR part-turn actuator mounting kit 6DR4004-8D.	
SPX (DEZURIK) Power Rac, sizes R1, R1A, R2      and R2A	TGX:16152-328
Masoneilan Camflex II	TGX:16152-350
• Fisher 1051/1052/1061, sizes 30, 40, 60 to 70	TGX:16152-364
• Fisher 1051/1052, size 33	TGX:16152-348
Mounting kit for NAMUR linear actuators	
• NAMUR linear actuator mounting kit with short lever (2 35 mm (0.08 1.38 inch)	6DR4004-8V
• Long lever for travels from 35 130 mm (1.38 5.12 inch) without NAMUR mounting bracket	6DR4004-8L
Reduced mounting kit (like 6DR4004-8V but without fixing angle and U-bracket), with short lever with up to 35 mm travel (1.38 inch)	6DR4004-8VK
Reduced mounting kit (like 6DR4004-8V but without fixing angle and U-bracket), with long lever with > 35 mm travel (1.38 inch)	6DR4004-8VL
Roll and disk made of stainless steel 316 for replacement of the Teflon roll and aluminum disk in the 6DR4004-8, -8VK and -8VL mounting kits for NAMUR linear actuators	6DR4004-3N
<ul> <li>Two terminal blocks made of stainless steel 316 ► for replacement of the aluminum terminal blocks in the 6DR4004-8V, -8VK and -8VL mounting kits for NAMUR linear actuators</li> </ul>	6DR4004-3M
Mounting kit for other linear actuators	
<ul> <li>Retrofitting kit for Moore series 72 and 750 valve positioners</li> </ul>	TGX:16152-117
Masoneilan type 87/88	TGX:16152-620
• Fisher type 657/667, size 30 to 80	TGX:16152-110
• Samson actuator type 3277	6DR4004-8S
(yoke dimension (H5) = 101 mm <sup>2</sup> (integrated connection without tube), not for Ex d	
OPOS Interface according to VDI/VDE 3847	
OPOS adapter with interface VDI/VDE 3847, blanketing, not for flameproof aluminum enclo- sure	6DR4004-5PA
<ul> <li>OPOS/NAMUR mounting kit with short lever for installation according to NAMUR or integrated installation without pipe</li> </ul>	6DR4004-5PL
<b>Connection block</b> , for safety solenoid valve with extended mounting flange to NAMUR	
• For mounting to IEC 534-6	6DR4004-1B
• For SAMSON actuator (integrated mounting)	6DR4004-1C <sup>1)</sup>

see above

Documentation (see notes below)	
Operating Instructions	
SIPART PS2 HART German	A5E00074630
SIPART PS2 HART English	A5E00074631
• SIPART PS2 PROFIBUS PA German	A5E00127924
• SIPART PS2 PROFIBUS PA English	A5E00127926
• SIPART PS2 FOUNDATION Fieldbus German	A5E00214568
<ul> <li>SIPART PS2 FOUNDATION Fieldbus English</li> </ul>	A5E00214569
SIPART PS2 Compact Instruction Manual	
<ul> <li>English, French, German, Spanish, Italian, Dutch</li> </ul>	A5E03436620
• Estonian, Latvian, Lithuanian, Polish, Romanian	A5E03436655
Bulgarian, Czech, Finnish, Slovakian, Slovenian	A5E03436664
<ul> <li>Danish, Greek, Portuguese, Swedish, Hungarian</li> </ul>	A5E03436683
Operating Instructions for NCS Sensor	
<ul> <li>English, German, French, Italian, Spanish, Portuguese (Brazil)</li> </ul>	A5E00097485
SIPART PS2 device documentation	
DVD with complete documentation for all device versions	A5E00214567
SITRANS I100 output isolator HART (see "SITRANS I supply units and isolation amplifiers") with	
• 24 V DC auxiliary power	7NG4124-0AA00
SITRANS I200 output isolator HART (see "SITRANS I supply units and isolation amplifiers") with	
• 24 V DC auxiliary power	7NG4131-0AA00
HART modem for connecting to PC or laptop	
• with USB interface	7MF4997-1DB

- ► Available ex stock
- 1) Only together with 6DR4004-8S

### Note:

All the above-mentioned manuals are included on DVD and can be downloaded from www.siemens.de/sipartps2.

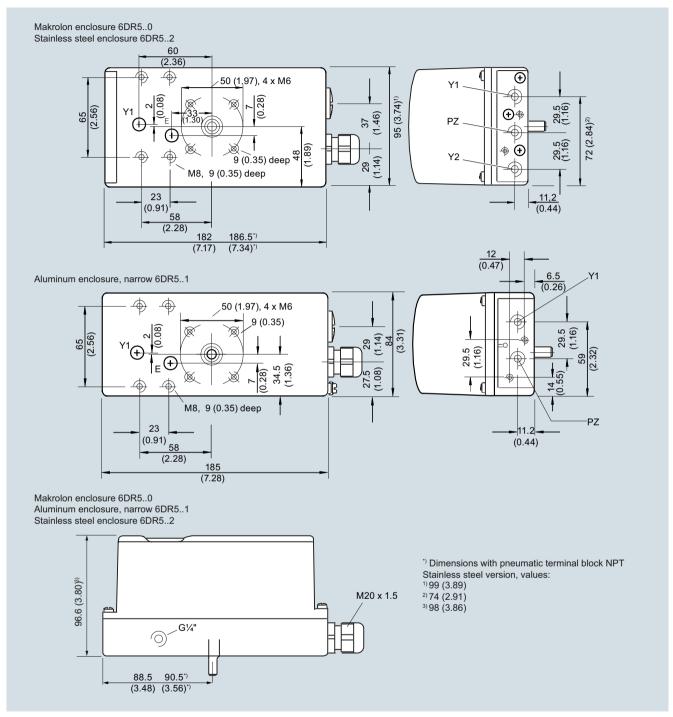
# Scope of delivery for positioner

- 1 SIPART PS2 positioner as ordered
- 1 DVD with the complete documentation for all versions and accessories
- Short manual "SIPART PS2 Configuration At a Glance"

Selection and ordering data	Article No.
NCS-Sensor spare parts	
Magnet holder made of fiberglass-reinforced polyester including magnet for non-contacting position detection for part-turn actuators	A5E00078030
Magnet holder made of anodized aluminum including magnet for non-contacting position detection for part-turn actuators	A5E00524070

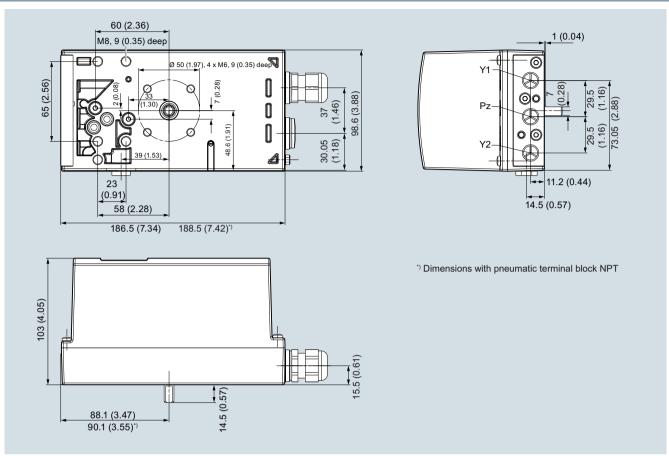
## **Dimensional drawings**

## Dimensional drawings



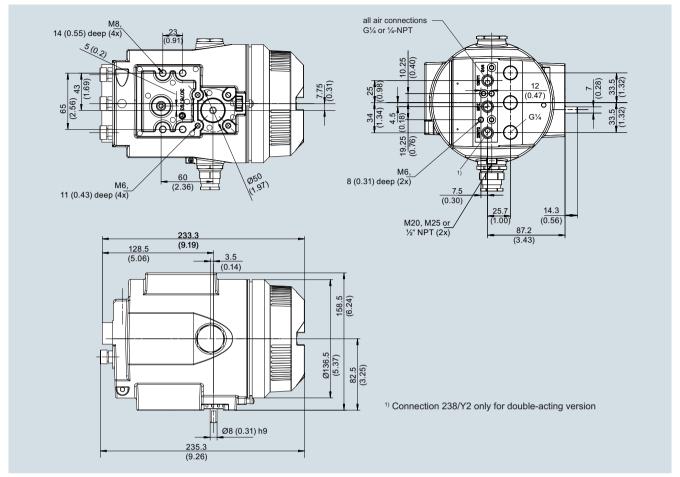
Enclosure, dimensions in mm (inch)

# Dimensional drawings

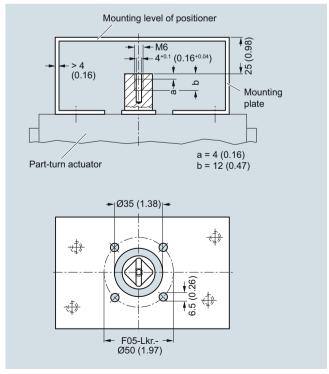


Aluminum enclosure 6DR5..3, dimensions in mm (inch)

## **Dimensional drawings**



Flameproof aluminum enclosure 6DR5..5, dimensions in mm (inch)



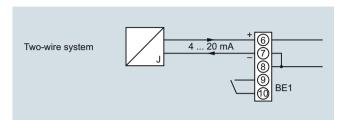
Mounting onto part-turn actuators; mounting consoles (scope of delivery of actuator manufacturer), extract from VDI/VDE 3845, dimensions in mm (inch)

**Schematics** 

# Schematics

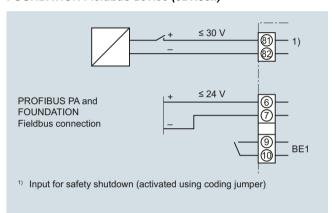
### Electric connection of 2-wire devices (6DR50.. and 6DR51..)

Devices of types 6DR50.. and 6DR51.. are operated in a 2-wire system.



SIPART PS2 electropneumatic positioner, input circuit for 6DR50.. and 6DR51..

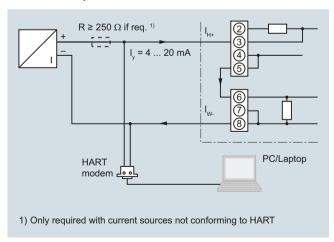
# Electric connection of PROFIBUS PA device (6DR55..) and FOUNDATION Fieldbus device (6DR56..)



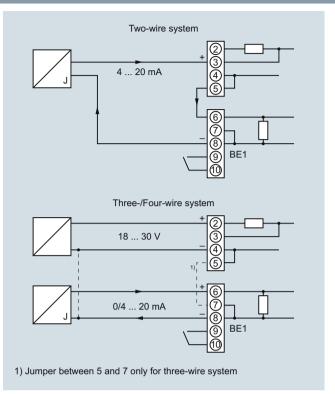
SIPART PS2 PA and SIPART PS2 FF electropneumatic positioner, input circuit for 6DR55.. and 6DR56..

# Electric connection of 2-, 3- and 4-wire device (6DR52.. and 6DR53..)

Devices of types 6DR52.. and 6DR53.. can be operated in a 2-, 3- and 4-wire system.



SIPART PS2 electropneumatic positioner, example of connection for communication through HART for 6DR52..



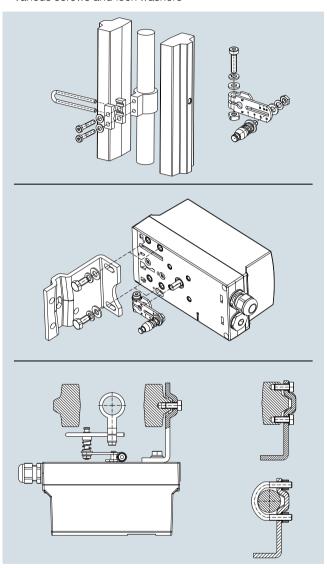
SIPART PS2 electropneumatic positioner, input circuits for 6DR52.. and 6DR53..

# SIPART PS2

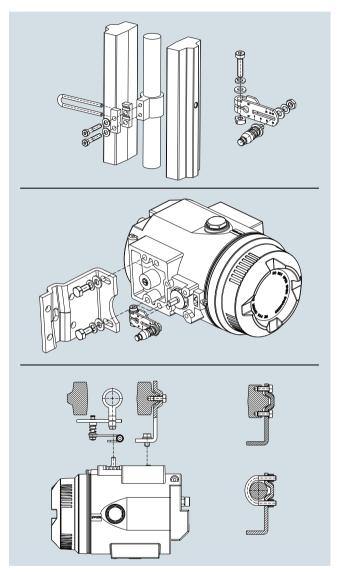
# Mounting kit

# Mounting kit for NAMUR linear actuators

- 1 mounting bracket
- 2 clamping pieces
- 1 U-bracket
- 1 lever arm with adjustable pick-up roll
- 2 U-bolts
- Various screws and lock washers



Mounting of SIPART PS2 on linear actuators



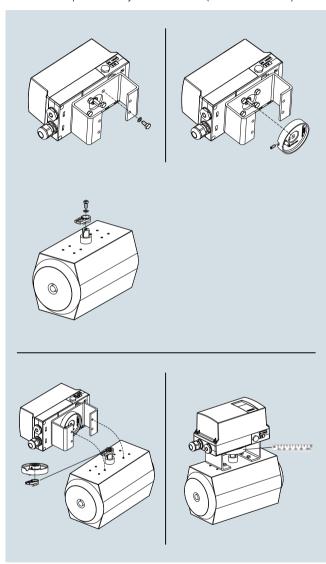
Mounting of SIPART PS2 in flameproof aluminum enclosure on linear actuators

Mounting kit

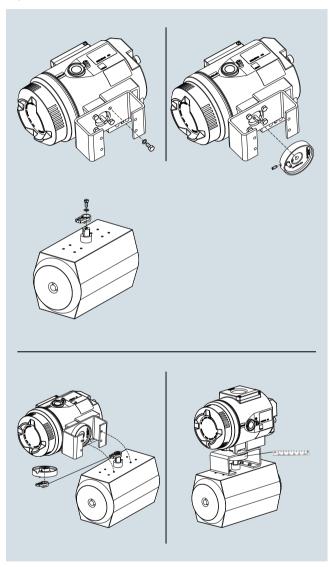
## Mounting kit for NAMUR part-turn actuators

- 1 coupling wheel
- 1 driver pin
- 8 scales
- 1 pointer
- Various screws and lock washers

Caution: The mounting consoles and the screws for mounting onto the part-turn actuator are not included in the scope of delivery and must be provided by the customer (see "Technical specifications")



Mounting of SIPART PS2 on part-turn actuators



Mounting of SIPART PS2 in flameproof aluminum enclosure on part-turn actuators

More information

Special versions

On request